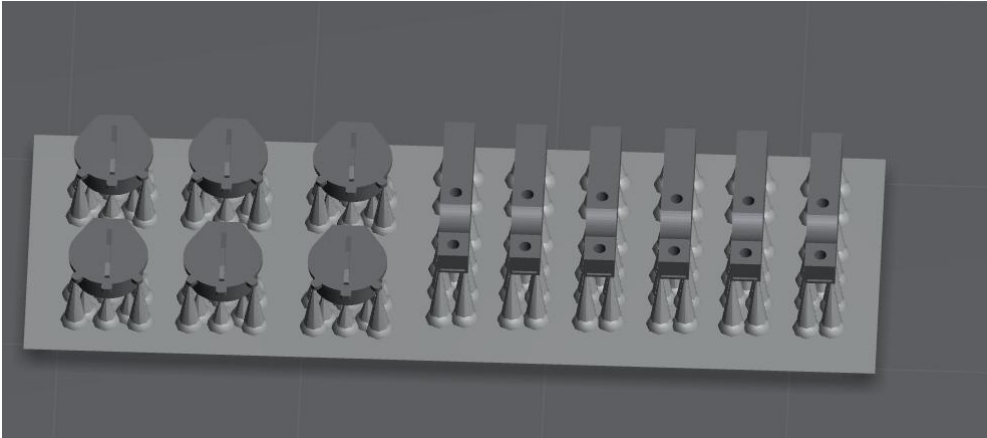




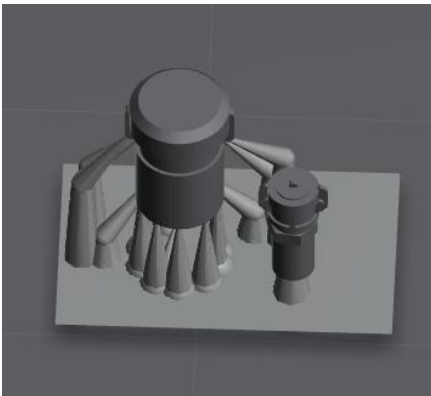
GRØM KIT #30107 – DRY BULK TRAILER UPGRADE KIT

Kit Contents:



Left – Hose storage tube end (6x)

Right – Hose storage tube brackets (6x)



Left – Truck intake filter

Right – Truck cam lock fitting

Note pictured: Hot hose, .012 wire and styrene tube.



Decide how many storage tubes you want on your trailer – Most common is one long one on the passenger side (around 22' long), however some trailers have an addition short tube on the driver's side, and some have two long tubes. Cut your tubes to desired length, making sure ends are square.

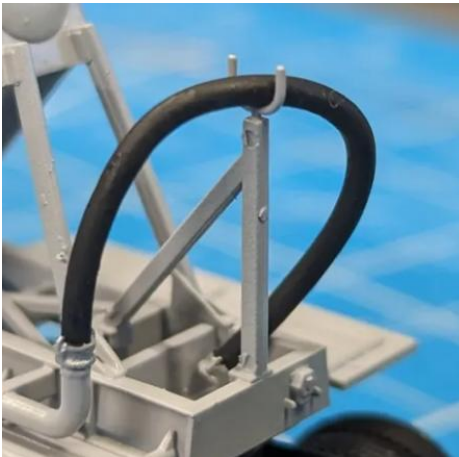
Mark the tube where you want to install the brackets to hold the tube up – two per tube. Not the locations on the above photo – This is just a reference, and they do not need to be anywhere specific.

Before removing the brackets from the sprue, clean out the holes with a #80 drill bit. Remove the brackets and lightly sand off any support remnants. Not the bottom of these are angled slightly. Preform the .012" wire around the tube to make a "U bolt" shape.

Place your tube on a flat surface, and install the mounting brackets with CA. Once dry, insert the wire U bolts and CA from the bottom. Trim any excess off and install the tube onto the trailer. I recommend using canopy glue for this, so you have some working time. The rear of the tube will sit over the fenders. If desired, you can add an additional U bolt over the rear wheels.



After the tube is secured, add the tube end caps with some canopy glue. These can be clocked either way – but the photo at left is the most common it seems with the hinge on top, and the two small tabs on the bottom.



The "hot hose" is preformed to connect to the trailers cam lock fitting and "lay" in the tray. You will need to trim down the fitting on the trailer a little bit, then simply attach with some canopy glue or CA into its desired position. **Note that the hose will only fit properly one way.**



Truck details. Specific trucks are assigned to dry bulk trailers that have blowers that pressurize the trailers. These trucks have two details we include – the air intake filter and housing (right) which gets mounted to the truck frame on either side. The cam lock fitting for the truck end of the hot hose gets mounted on the walkway behind the cab, again, no specific location.